

# Sales Invoice

ShopSabre CNC  
21673 Cedar Ave.  
Lakeville, Minnesota, 55044, USA  
1-800-493-6021 Ext. 116

INVOICE NO. **16360**  
DATE: Thursday, August 12, 2021

Ryan Pederson  
Suburban Dream Homes LLC  
141 Jonathan Blvd N, Suite 150  
Chaska, MN 55318  
952-491-3744  
[ryan@sdhmn.com](mailto:ryan@sdhmn.com)

SALESPERSON		P.O. #	PAYMENT TERMS	
Chad Wilson			First 50% At Time of Order; Remaining 50% Prior to Shipping	
QUANTITY	DESCRIPTION	UNIT PRICE	LINE TOTAL	
1.00	ShopSabre PRO-510 Production Router System 5'x10' Working Area		\$62,055.00	
1.00	Fully Assembled Precision Milled Large Steel Tube Frame, Large Tube Steel Gantry, Tube Steel Gantry Uprights, Industrial Designed		Standard	
1.00	Limit Switches on X,Y,Z Axis with Auto Squaring and Boundary Alarms		Standard	
1.00	Emergency Stop Switch		Standard	
1.00	X, Dual Drive Y, and Z Axis Driven with Industrial Precision Anti-Backlash Ball Screw Drives.		Standard	
1.00	Digital Brushless A/C Digital Servo Motors with Amplifiers (X, Y1,Y2, and Z Axis)		Standard	
1.00	Industrial 25MM Precision Linear Guide Rails & Bearings on All Axis - Y Axis Hidden Design - All Mating Surfaces Machined for Precision		Standard	
1.00	ShopSabre WINCNC Industrial Controller Hardware & Software		Standard	
1.00	ShopSabre Computer System - Full Size Desktop System with Solid State Hard Drive , 8GB Memory, 19" Flat Screen Monitor, Keyboard, Mouse		Standard	
1.00	Vectric Vearve Pro CAD/CAM Software		Standard	
1.00	6 Months of Mozaik Cabinet Software plus 2 Hours Online Software Setup and Training Provided by Mozaik		Option Included	
1.00	ShopSabre Auto Stabilization Steel Machine Operator Control Stand		Standard	
1.00	Machined MDF Table Top		Standard	
1.00	Industrial Pop-Up Table Reference Pins (3 on Left Side 2 along Front)		Option Included	
1.00	T-Slot Installed Every 8" on Center in Standard Table Top with Clamp Kit for 510 Size		Option Included	
1.00	15HP Becker Model VTLF 2.400 Rotary Vane Vacuum Pump with 4 Zone Vacuum Manifold - Requires 3 Phase 208/230/460 Volt 50.4 / 38.8/19.4 - Motor Starter Not Included - 270 SCFM @ 24" HG * Add \$3,820 for Single Phase		Option Included	
1.00	3.8KW 5HP HSD Auto Tool Changer Package - 5 Position (24,000RPM)		Option Included	
1.00	Tool Changer Package Includes: 5 Qty - ER32 Collets, Cones, Tool Forks. Tool Rack Mounted to Machine, Collet Wrenches, and Chuck Holder. Auto Spindle On/Off Auto Spindle RPM, Super Z Technology includes Air Balancer for Z Axis		Included with ATC	
1.00	Additional 5 Tool Positions without Tool Holders or Collets (Add 5 Additional Cones & Collets for \$1350.00)		Option Included	
1.00	Tool Measure Switch - Measures Tooling Height without Changing Z Height for Fast Tool Change		Standard	
1.00	Material Height Touch Pad - Electronic Z Setter		Option Included	
1.00	Upgrade to Dust Dock Dust Skirt with Containment Design		Option Included	
1.00	Quick Release Dust Skirt - 4" Outlet for Connecting to Dust Collector		Standard	
1.00	Jtech 7W Retro-Fit Laser Attachment - Laser Kit Support Provided by Jtech		Option Included	
1.00	Machine Maintenance Kit (Needle Fitting, 3 Tubes of Grease & Grease Gun)		Option Included	
1.00	Add 2.5" Spoil Board Cutter		Option Included	
1.00	Advanced Bit Kit for Wood - (2) 1/4" x 7/8" DE DC FINISHER, 1/2" x 1 1/4" DE DC FINISHER, (2) 3/8" x 7/8" DE MORT XP VIPER, (2) 3/8" x 7/8" DE MORT XP VIPER P1/4" x 7/8" DE MORTISE VIPER, 5MM X 70MM RH CT BRAD POINT, 8MM X 70MM RH CT BRAD POINT		Option Included	
1.00	ShopSabre CNC - PRO Series Instant Saving	Expires 6/30/21	-\$6,000.00	
1.00	SabreNation - Life-Time Support via Phone, Email, and PC to PC Connectivity - On board Diagnosis Included, Free Access to Fusion 360 Training Course, Free Access to SabreNation University Video Training & User Group, Free Access to ShopSabre Basic Training Course at ShopSabre Facility. Ask for Details and Limitations	SabreNation Support & Training Included		
SUBTOTAL			\$56,055.00	
MN SALES TAX			\$4,241.00	
ESTIMATED SHIPPING			\$1,000.00	
CRATING & MATERIALS			\$450.00	
TOTAL			\$61,746.00	
6/11/21 Wire Deposit			\$24,113.75	
Balance Prior to Shipping			\$37,632.25	
THANK YOU FOR INTEREST IN SHOPSABRE CNC - www.ShopSabre.com				